

Ship 13 Feb.

Work Order ID 156564

156564

Page 1

Monday, January 30, 2017 2:08:24 PM

Item ID: D412-761-049 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Armrest
 Start Date: 2/3/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/10/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: JAN 30 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-761-049	CHG004							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

DAS
6
9-89

FEB 02 2017

DAS
27
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Label

DAS
21
9-89

1702-10

FEB 13 2017

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DAS
6
9-89

DAS
27
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FEB 13 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date ☐	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified ☐	☐	Past Due	☐				

Work Order ID 156564

Monday, January 30, 2017 2:08:24 PM

156564

Page 2

Item ID: D412-761-049

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Armrest

Start Date: 2/3/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/10/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-761-049

Location: _____

PPP Rev: _____

140

0.00

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.02

00156564

JAN 31 2017

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FEB 10 2017

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FEB 13 2017

ME
17-2-13

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QS1042) Approval	
Description Work Order Deviation				Disposition				Completed By	
240 75 38.0 240 75 38.0								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Past Expiry Date ☐	☐ Manufacturing Process	OTHER :							
Misidentified ☐	☐ Past Due								

Picklist Print

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Page 1

Work Order ID: 156564

156564

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 2/3/2017

Required Date: 2/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-09-10 new issue DD verified by:JLM
 IPP Rev:B 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:C
 12.03.06 AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3694-041 *D3694-041* Mounting Plate		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST505				3					
				149557				3					
D3695-041 *D3695-041* Slider Assembly		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST506				1					
				149511				1					
D3780-041 *D3780-041* Armrest Assembly		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST457				1					
				149570				1					
AN3-6A *AN3-6A* Bolt		Purchased	No			110	Each	237.0000	11	11			
				<u>Location</u>				<u>Loc Qty</u>					
				over003				188					
				153844				188					
				ST350				49					
				M134955				49					

FEB 02 2017

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Work Order ID: 156564

156564

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 2/3/2017

Required Date: 2/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN6-26 Purchased No

110 Each 9.0000 1 1

AN6-26

Bolt

**

FEB 02 2017

Location

Loc Qty

Loc Code

ST334

9

m127124

9

AN320-6 Purchased No

110 Each 20.0000 1 1

AN320-6

Nut

**

FEB 02 2017

Location

Loc Qty

Loc Code

ST331

20

113288

20

NAS1149D0363J Purchased No

110 Each 813.0000 11 11

NAS1149D0363.J

Washer

**

FEB 02 2017

Location

Loc Qty

Loc Code

GA

233

m134055

233

ST263

580

m136318

580

NAS1149D0616J Purchased No

110 Each 99.0000 1 1

NAS1149D0616.J

WASHER

**

FEB 02 2017

Location

Loc Qty

Loc Code

ST264

99

122815

99

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By TS	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : _____									

Picklist Print

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Monday, January 30, 2017 2:08:29 PM

Work Order ID: 156564

156564

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 2/3/2017

Required Date: 2/10/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1515H6L

Purchased

No

110

Each

73.0000

2

2

***NAS1515H6L ***

Washer

**

FEB 02 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260

73

m128637

73

MS24665-302

Purchased

No

110

Each

89.0000

1

1

***MS24665-302 ***

Cotter Pin

**

FEB 02 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

9

120521

9

ST288

80

m135672

80

MS21071L3

Purchased

No

110

Each

87.0000

3

3

***MS21071L3 ***

ANCHOR NUT

**

FEB 02 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST299

87

125654

87

MS21075L3

MS21075L3N

Purchased

No

110

Each

154.0000

8

8

***MS21075L3 ***

Nut Plate

**

FEB 02 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

1

m135774

1

ST298

153

m135908

153

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						

(CONTINUED FROM PAGE 11)

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
				1					D3705-041	INSTRUMENT PANEL ASSEMBLY
				1					D3705-043	* INSTRUMENT PANEL WELDMENT
				1					D3335-1	* SPRING
				1					D3705-5	* ACCESS PANEL
				1					D3706-041	* LOCK BRACKET ASSEMBLY
				1					D3706-5	* PIN
				2					D3707-3	* MOUNTING LUG
				2					AN3-3A	* BOLT
				4					AN526C1032R6	* SCREW
				1					MS171498	* SPRING SLOTTED PIN
				4					MS24693-C272	* SCREW (OR MS24693-S272)
				2					NAS1149D0332J	* WASHER (OR AN960JD10L)
				1					NAS1149D0563J	* WASHER (OR AN960JD516)
				1					D3705-7	FACE PLATE (MINIMUM REQUIRED INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1					D3705-9	FACE PLATE (MINIMUM REQUIRED AND OPTIONAL INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1					D3705-11	FACE PLATE (FOR 212, 214, 412, MODELS)
				2					D3707-1	MOUNTING LUG
				1					D3790-1	INDEXING BLOCK
				1					D3867-1	CONNECTOR PLATE
				2					D4758-1	BLANKING PLATE
				3					D4758-3	BLANKING PLATE
				4					AN3-4A	BOLT
				6					AN526C1032R6	SCREW
				2					AN743-12	BRACKET
				6					AN960JD10L	WASHER
				6					MS21075L3	NUTPLATE (OR MS21073-3)
				4					MS24693-C272	SCREW (OR MS24693-S272)
				1					MS27039-1-17	SCREW
				1					MS27039-1-27	SCREW
				4					MS21042L3	NUT
				2					MS21919WDG8	CLAMP
				4					NAS1149D0332J	WASHER (OR AN960JD10L)
					1	1			D3694-041	MOUNTING PLATE ASSEMBLY
					1	1			D3694-1	* KEYWAY
					1	1			D3694-3	* PROTECTIVE PLATE
					1	1			D3694-5	* MOUNTING PLATE
					1	1			AN526C1032R8	* SCREW
					4	4			MS21042L3	* NUT
					2	2			MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					1	1			MS24693-C271	* SCREW (OR MS24693-S271)
					4	4			MS24693-C273	* SCREW (OR MS24693-S273)
					5	5			NAS1149D0363J	* WASHER (OR AN960JD10)
					1	1			D3695-041	SLIDER ASSEMBLY
					1	1			D3695-1	* SLIDER
					1	1			D3695-3	* STOPPER
					1	1			MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
					4	4			MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					4	4			MS24693-C276	* SCREW (OR MS24693-S276)
					1	1			D3801-1	* HAND RETRACTABLE SPRING PLUNGER

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
					1				D3780-041	ARMREST ASSEMBLY
					1				D3696-041	* ARM ASSEMBLY
					1				D3696-1	** ARM
					1				D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1				D3781-041	* LATERAL CUSHION ASSEMBLY
					1				D3781-043	* ARMREST CUSHION ASSEMBLY
					1				D3785-3	* BRACKET
					1				D3977-1	* BOLT
					1				D3978-1	* NUT (CASTELLATED)
					1				D3979-1	* WASHER (SQUARE HOLE)
					2				AN970-6	* WASHER
					1				MS24665-302	* COTTER PIN
					2				MS21042L3	* NUT
					2				MS24693-C272	* SCREW
					2				MS24693-C277	* SCREW
					1				NAS1149D0663J	* WASHER (OR AN960JD616)
					11				AN3-6A	BOLT
					1				AN6-26	BOLT
					1				AN320-6	CASTELLATED NUT
					11				NAS1149D0363J	WASHER (OR AN960JD10)
					1				NAS1149D0616J	WASHER (OR AN960JD616L)
					2				NAS1515H6L	WASHER
					1				MS24665-302	COTTER PIN
					3				MS21071L3	ANCHORNUT
					8				MS21075L3	NUTPLATE
						1			D4097-041	ARMREST ASSEMBLY
						1			D3696-041	* ARM ASSEMBLY
						1			D3696-1	** ARM
						1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
						1			D4098-041	* CUSHION ASSEMBLY
						1			D4099-1	* BRACKET
						3			MS21042L3	* NUT
						5			MS24693-C273	* SCREW
						3			MS24693-C277	* SCREW
						1			NAS1149D0332J	* WASHER
						11			AN3-6A	BOLT
						1			AN6-26	BOLT
						1			AN320-6	CASTELLATED NUT
						11			NAS1149D0363J	WASHER (OR AN960JD10)
						1			NAS1149D0616J	WASHER (OR AN960JD616L)
						2			NAS1515H6L	WASHER
						1			MS24665-302	COTTER PIN
						3			MS21071L3	ANCHORNUT
						8			MS21075L3	NUTPLATE
								4	D3932-1	SNAP VENT
							1		D5023-041	INSTRUMENT PANEL ASSEMBLY
							2		AN3-3A	BOLT
							8		AN3-4A	BOLT
							1		AN743-12	BRACKET, SUPPORT CLAMP
							10		MS21042L3	NUT
							1		MS21919WDG8	SUPPORT CLAMP
							10		NAS114900332J	WASHER (AN960J010L)
							6		AN526C1032R6	SCREW
							1		D3867-1	CONNECTOR PLATE